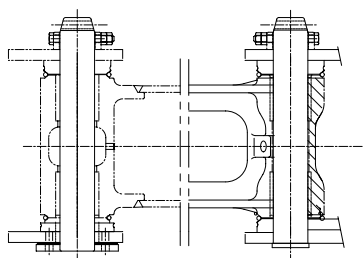
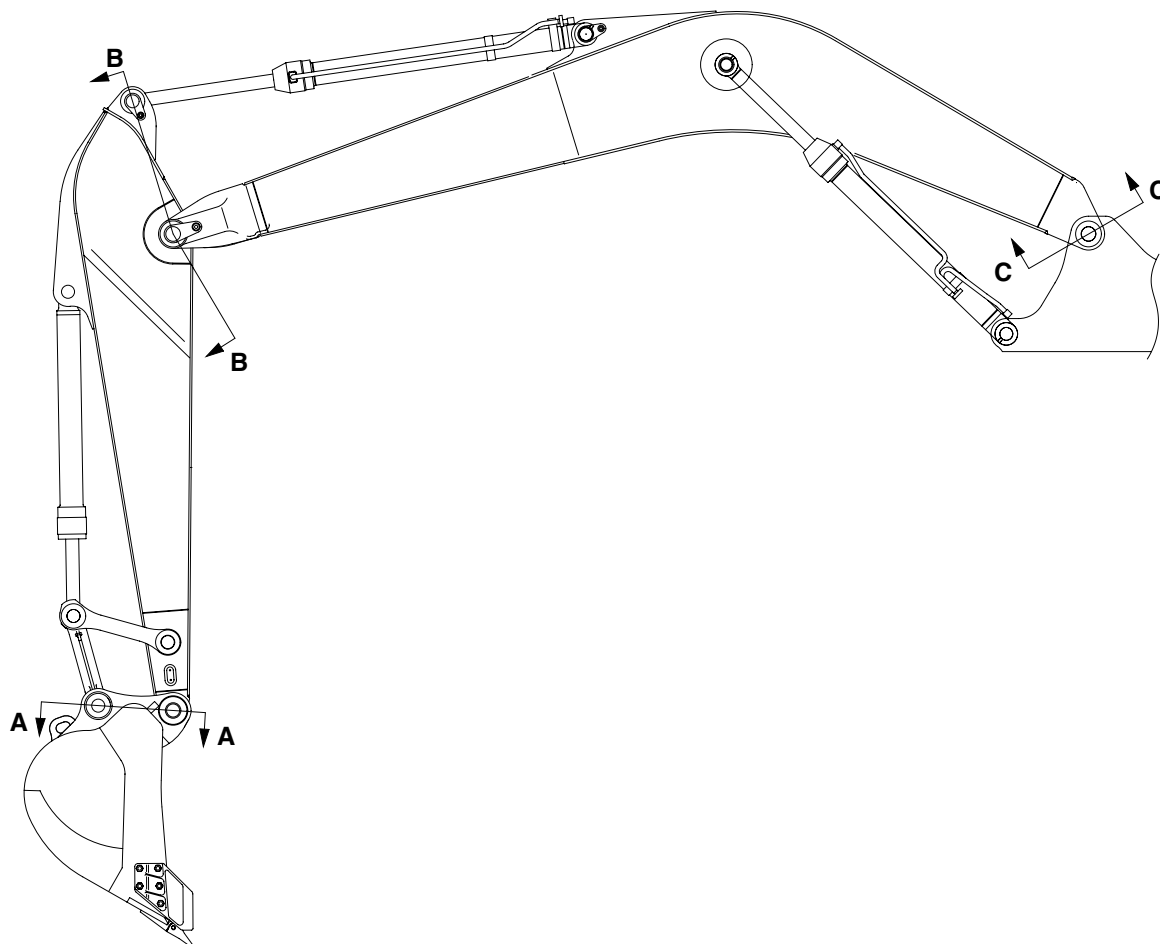
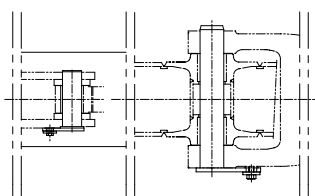


GROUP 11 WORK EQUIPMENT

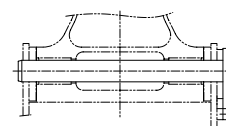
1. STRUCTURE



SECTION A



SECTION B



SECTION C

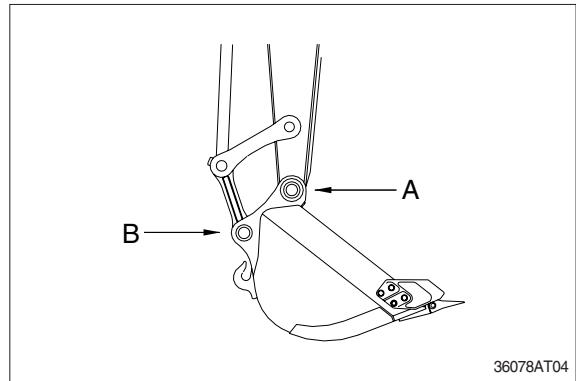
21078DA44

2. REMOVAL AND INSTALL

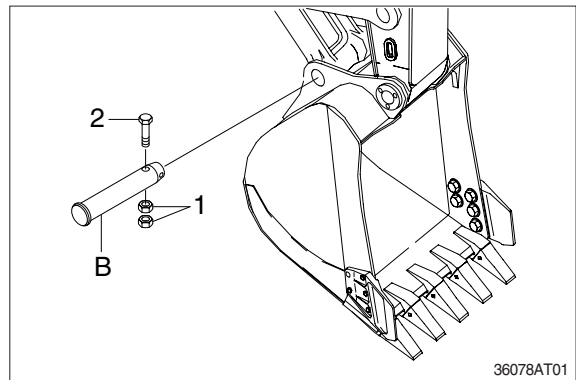
1) BUCKET ASSEMBLY

(1) Removal

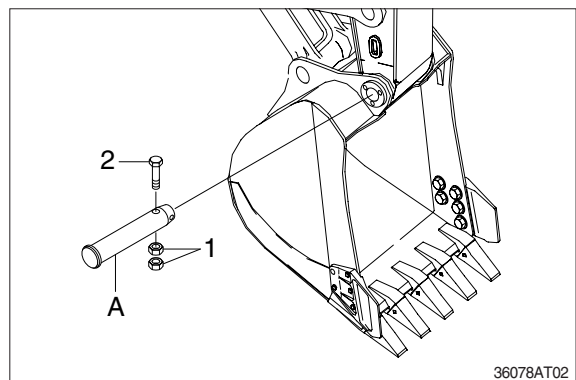
- ① Lower the work equipment completely to ground with back of bucket facing down.



- ② Remove nuts(1), bolt(2) and draw out the pin(A).



- ③ Remove nuts(3), bolt(4) and draw out the pin(B).

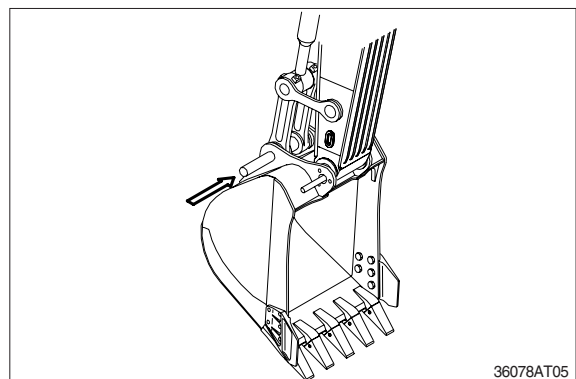


(2) Install

- ① Carry out installation in the reverse order to removal.

▲ When aligning the mounting position of the pin, do not insert your fingers in the pin hole.

※ Adjust the bucket clearance.
For detail, see **operator's manual**.



2) ARM ASSEMBLY

(1) Removal

- ※ Loosen the breather slowly to release the pressure inside the hydraulic tank.

▲ Escaping fluid under pressure can penetrate the skin causing serious injury.

- ① Remove bucket assembly.
For details, see **removal of bucket assembly**.
- ② Disconnect bucket cylinder hose(1).

▲ Fit blind plugs(5) in the piping at the chassis end securely to prevent oil from spurting out when the engine is started.

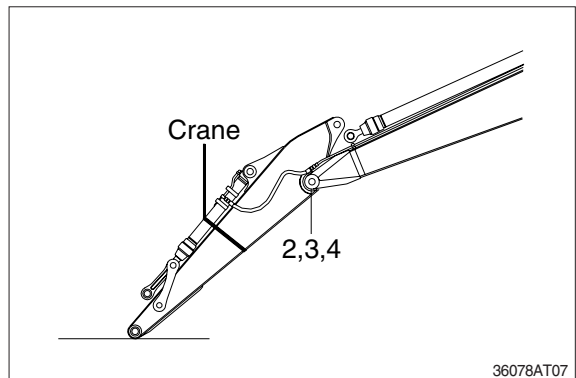
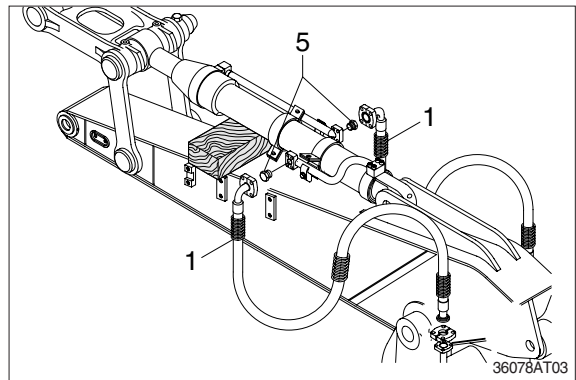
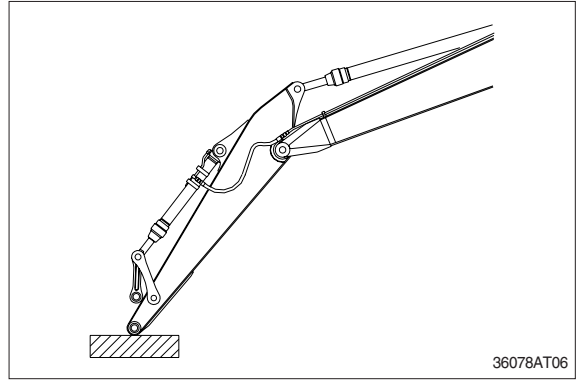
- ③ Sling arm cylinder assembly, remove spring, pin stopper and pull out pin.

- ※ Tie the rod with wire to prevent it from coming out.

For details, see **removal of arm cylinder assembly**.

- ④ Place a wooden block under the cylinder and bring the cylinder down to it.
- ⑤ Remove bolt(2), plate(3) and pull out the pin(4) then remove the arm assembly.
· Weight : 1243kg(2740lb)

- ※ When lifting the arm assembly, always lift the center of gravity.



(2) Install

- ① Carry out installation in the reverse order to removal.

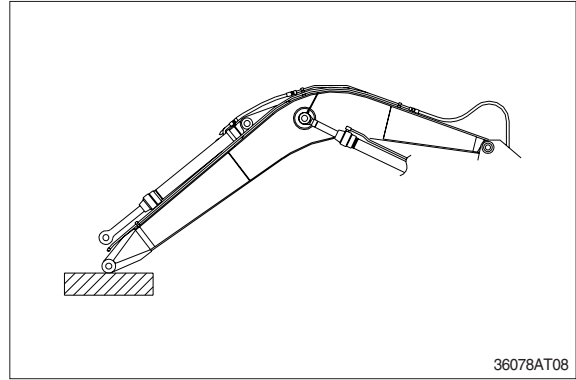
▲ When lifting the arm assembly, always lift the center of gravity.

- ※ Bleed the air from the cylinder.

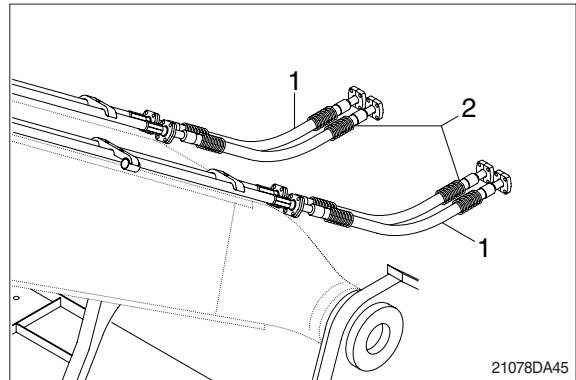
3) BOOM ASSEMBLY

(1) Removal

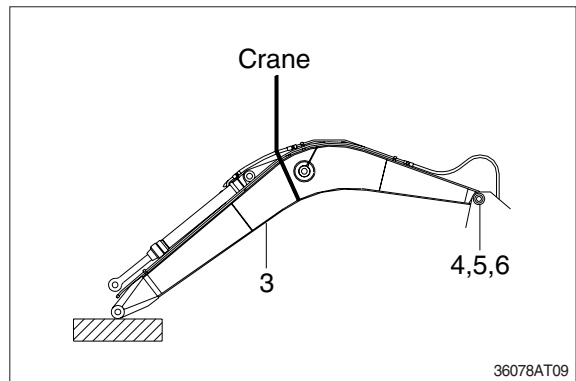
- ① Remove arm and bucket assembly.
For details, see **removal of arm and bucket assembly**.
- ② Remove boom cylinder assembly from boom.
For details, see **removal of arm cylinder assembly**.



- ③ Disconnect head lamp wiring.
 - ④ Disconnect bucket cylinder hoses(2) and arm cylinder hoses(1).
- ※ When the hoses are disconnected, oil may spurt out.
- ⑤ Sling boom assembly(3).



- ⑥ Remove bolt(4), plate(5) and pull out the pin(6) then remove boom assembly.
· Weight : 2600kg(5730lb)
- ※ When lifting the boom assembly always lift the center of gravity.



(2) Install

- ① Carry out installation in the reverse order to removal.
- ▲ When lifting the arm assembly, always lift the center of gravity.
- ※ Bleed the air from the cylinder.

