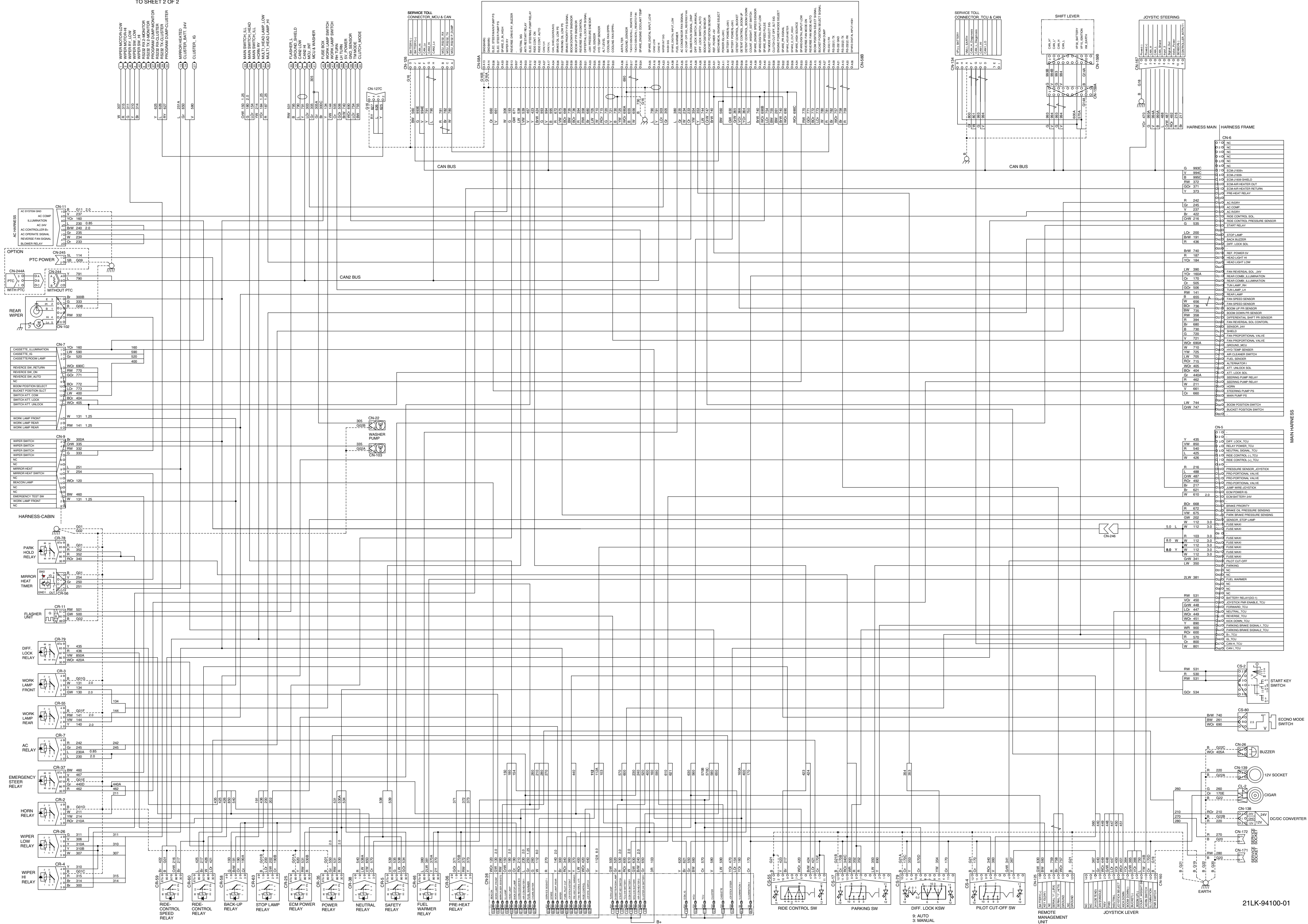
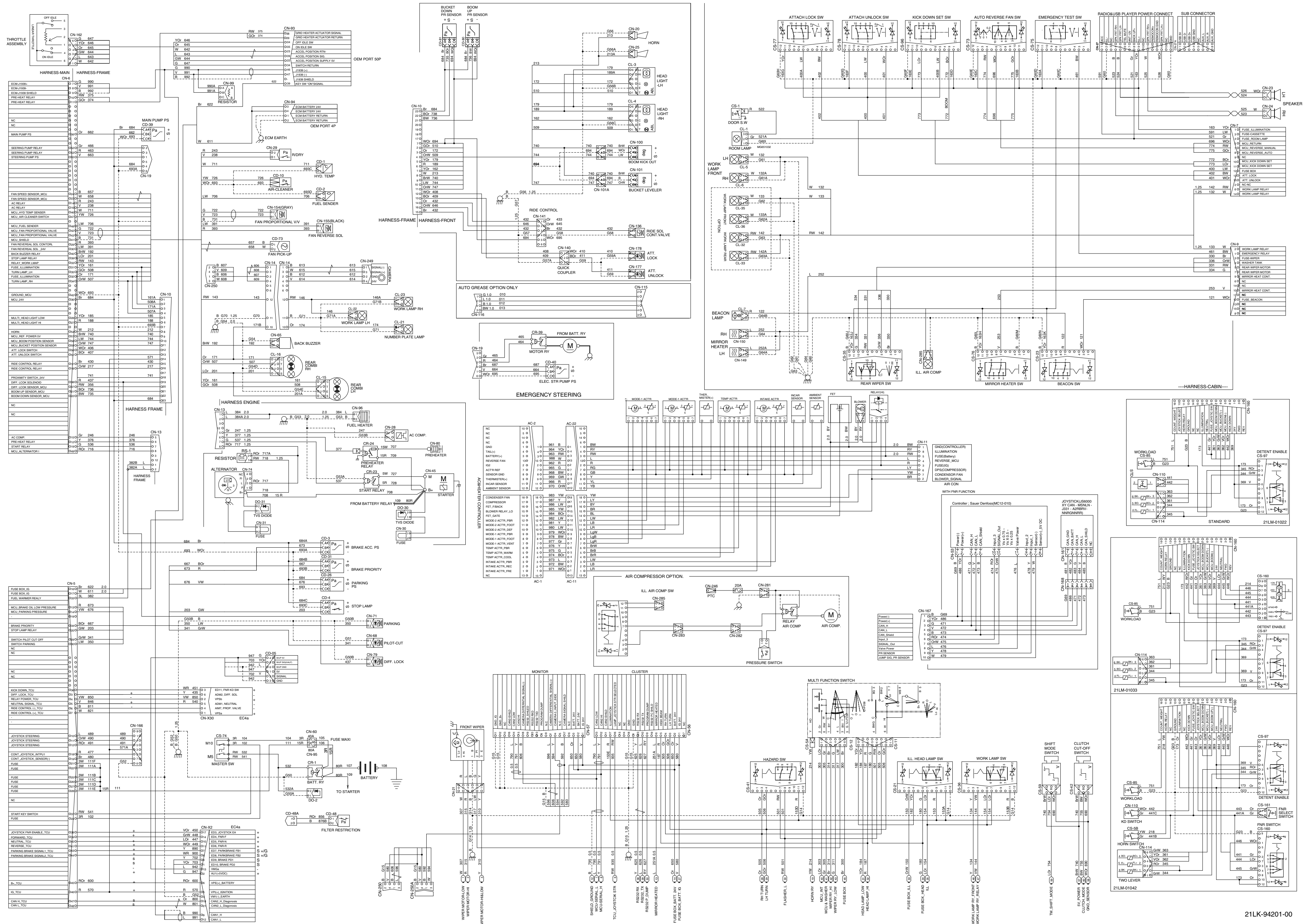


GROUP 2 ELECTRICAL CIRCUIT

TO SHEET 2 OF 2





MEMORANDUM

1. ILLUMINATION CIRCUIT

1) OPERATING FLOW

Fuse box [CN-36 (18)] → Illumination switch [CS-21 (3)] → Switch ON, 1st step

→ [CS-21 (9)] → Work and hazard switch, cluster, monitor indicator lamp ON

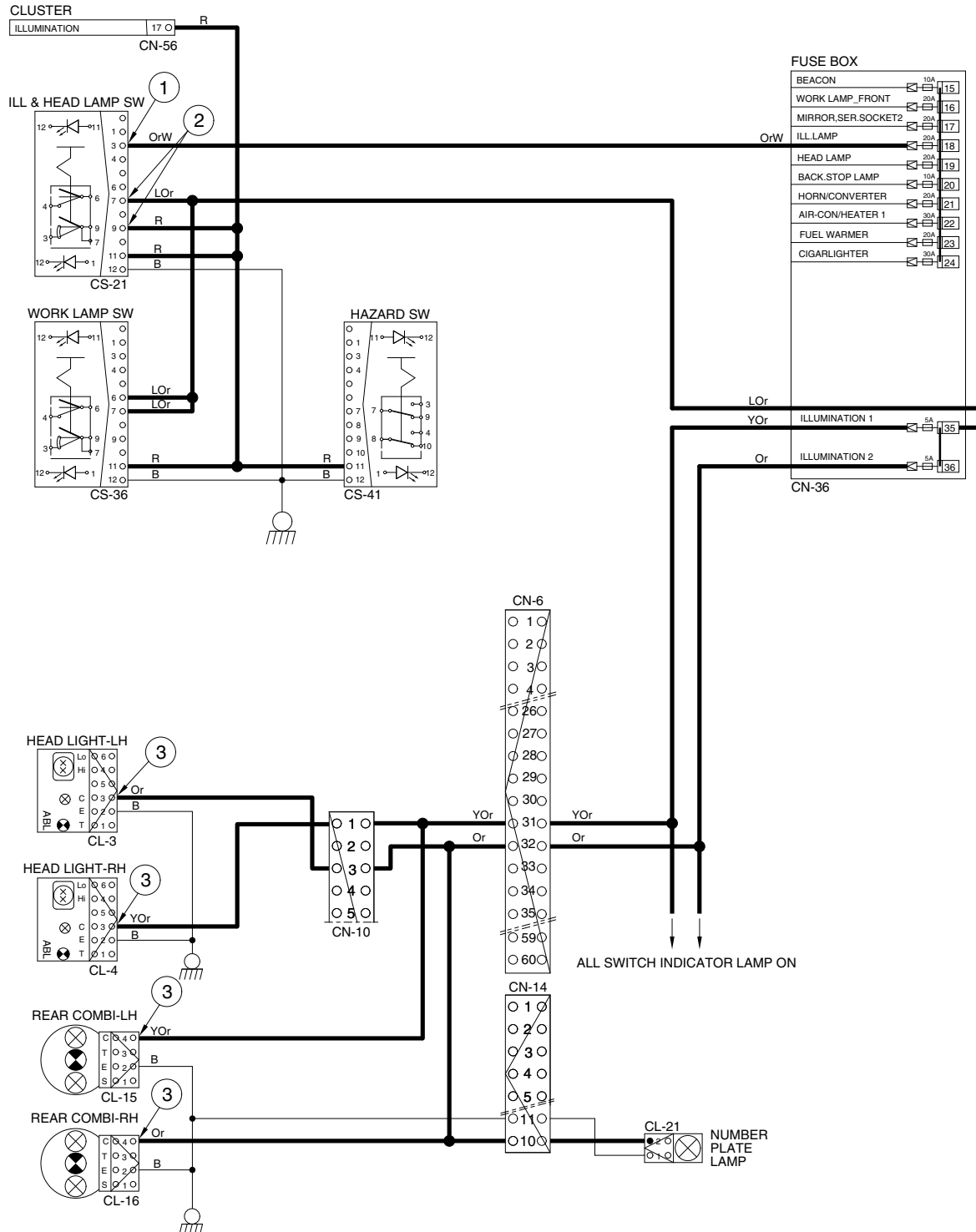
→ [CS-21 (7)] → Fuse box [CN-36 (35)] → Switch indicator lamp
→ I/conn [CN-6 (31)]
→ LH Combi clearance lamp ON [CL-15 (4)]
→ I/conn [CN-10 (1)] → RH Head lamp ON [CN-4 (3)]
→ Fuse box [CN-36 (36)] → Switch indicator lamp
→ I/conn [CN-6 (32)]
→ RH Combi clearance lamp ON [CL-16 (4)]
→ I/conn [CN-10 (3)] → LH Head lamp ON [CL-3 (3)]
→ I/conn [CN-14 (10)] → Number plate lamp [CL-21 (2)]

2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (switch input) ② - GND (switch output) ③ - GND (to light)	20~25V

※ GND : Ground

ILLUMINATION CIRCUIT



2. HEAD LIGHT CIRCUIT

1) OPERATING FLOW

Fuse box [CN-36 (19)] → Head light switch [CS-21 (6)] → Light switch ON, 2nd step [CS-21 (4)]

→ Multi function switch [CS-11(8)]

→ Multi function switch MIDDLE [CS-11(7)] → I/conn [CN-6 (28)]

→ I/conn [CN-10 (5)]

→ LH Head light low beam ON [CL-3 (6)]

→ RH Head light low beam ON [CL-4 (6)]

→ Multi function switch DOWN [CS-11(6)] → I/conn [CN-6 (27)]

→ I/conn [CN-10 (6)]

→ LH Head light high beam ON [CL-3 (4)]

→ RH Head light high beam ON [CL-4 (4)]

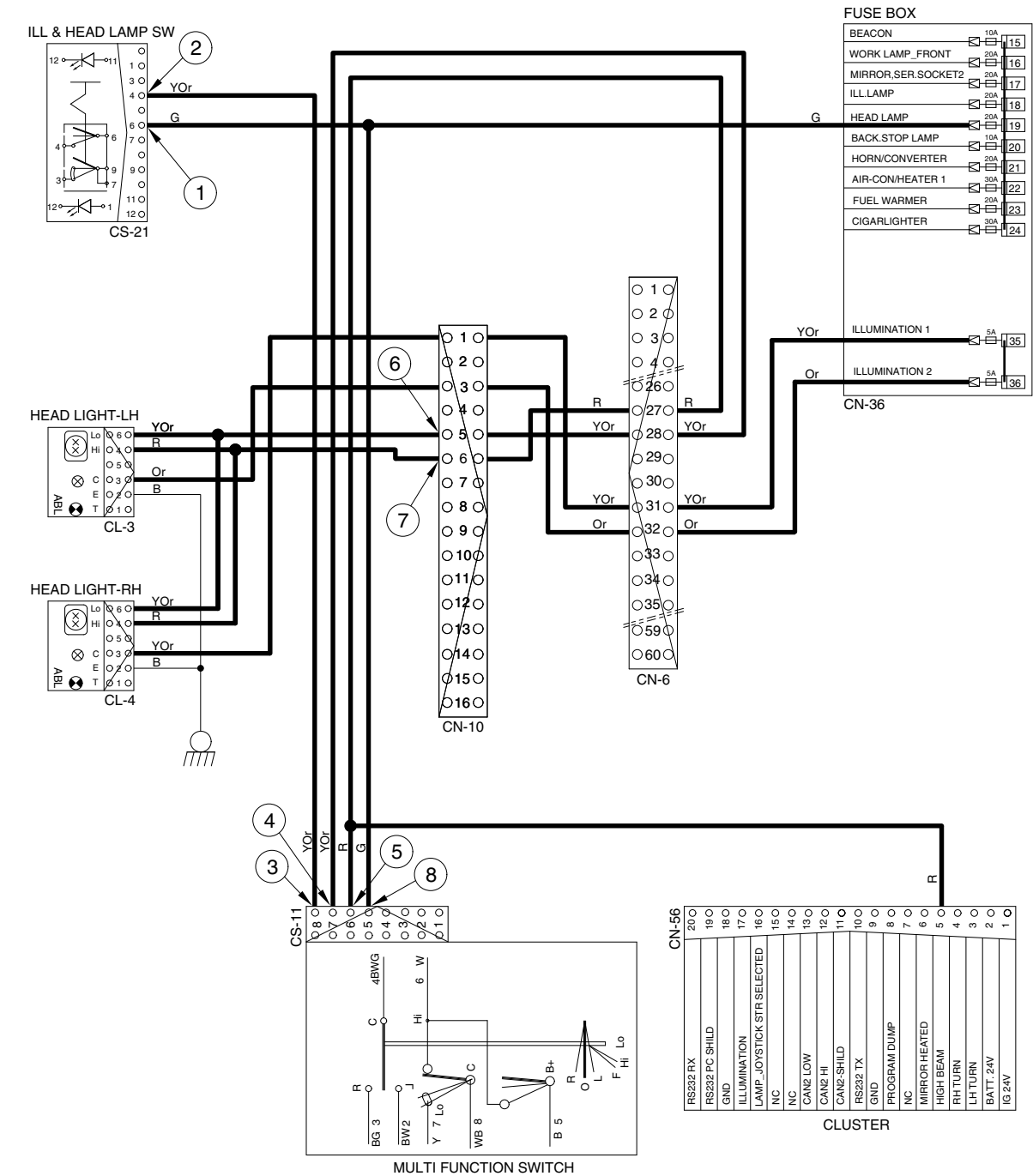
Cluster high beam pilot lamp ON [CN-56 (5)]

2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (switch input) ② - GND (switch output) ③ - GND (multi function input) ④ - GND (multi function output) ⑤ - GND (multi function output) ⑥ - GND (low beam) ⑦ - GND (high beam) ⑧ - GND (passing B ⁺)	20~25V

※ GND : Ground

HEAD LIGHT CIRCUIT



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3. WORK LIGHT SWITCH

1) OPERATING FLOW

※ Illumination switch : ON position (1st step)

(1) Work lamp switch ON (1st step)

ILL & head lamp switch [CS-21 (9)] → Work lamp switch indicate lamp ON
→ Work lamp switch [CS-36 (7)→(3)]
→ Front work lamp relay[CR-3 (2)→(5)] → I/conn [CN-7 (14)]
→ LH Front work lamp ON [CL-5 (1)]
→ RH Front work lamp ON [CL-6 (1)]

(2) Work lamp switch (2nd step)

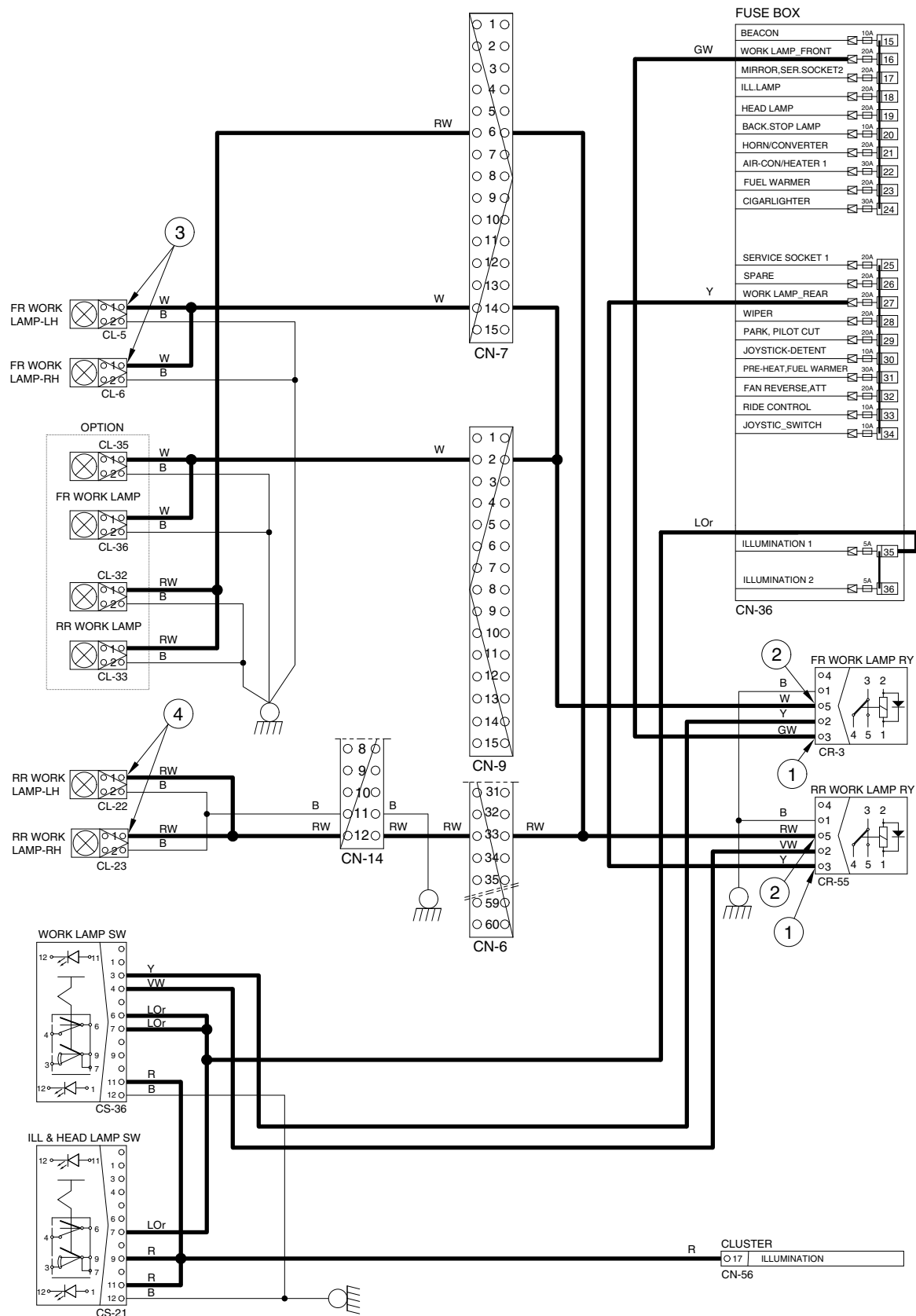
Work lamp switch [CS-36 (6) → (4)] → Rear work lamp relay [CR-55 (2)→(5)]
→ I/conn [CN-6 (33)] → I/conn [CN-14 (12)] → LH Rear work lamp ON [CL-22 (1)]
→ RH Rear work lamp ON [CL-23 (1)]

2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (work lamp power input) ② - GND (work lamp power output) ③ - GND (front work lamp) ④ - GND (rear work lamp)	20~25V

※ GND : Ground

WORK LIGHT SWITCH



4. STARTING CIRCUIT

1) OPERATING FLOW

Battery(+) terminal → Fusible link [CN-60] → Master switch [CS-74]
 → I/conn [CN-5 (24)] → Fuse box [CN-36 (3)] →
 → Start switch [CS-2(1)]
 → Power relay [CR-35(30)]
 → ECU power relay [CR-25(30)]

※ The gear selector lever is neutral position. It is necessary condition before the starting.

The gear selector has an output signal which is activated whenever the shift lever is in the neutral position. This signal can be used to control a relay and prevent engine from starting whenever the shift lever is not in the neutral position.

(1) When start key switch is in ON position

Start switch ON → Start switch [CS-2(2)] → I/conn [CN-5(37)] → Master switch [CS-74]
 → Battery relay [CR-1]
 → Battery relay operating(All power is supplied with the electric component)
 → Start switch [CS-2 (3)] → Power relay [CR-35(30)→(87)]
 → Fuse box [CN-36 (10)] → MCU [CN-58A (A11)]
 → ECU power relay [CR-25(30)→(87)] →
 Fusebox[CN-36(9)] → I/conn[CN-5(16)] →
 ECU[CN-93(39)]

(2) When start key switch is in START position

Start switch START [CS-2 (6)] → Start safety relay [CR-5 (30)→(87)] → I/conn [CN-6 (19)] →
 I/conn[CN-13(7)] → Start relay [CR-23] → Starter (terminal B⁺ and M connector of start motor)

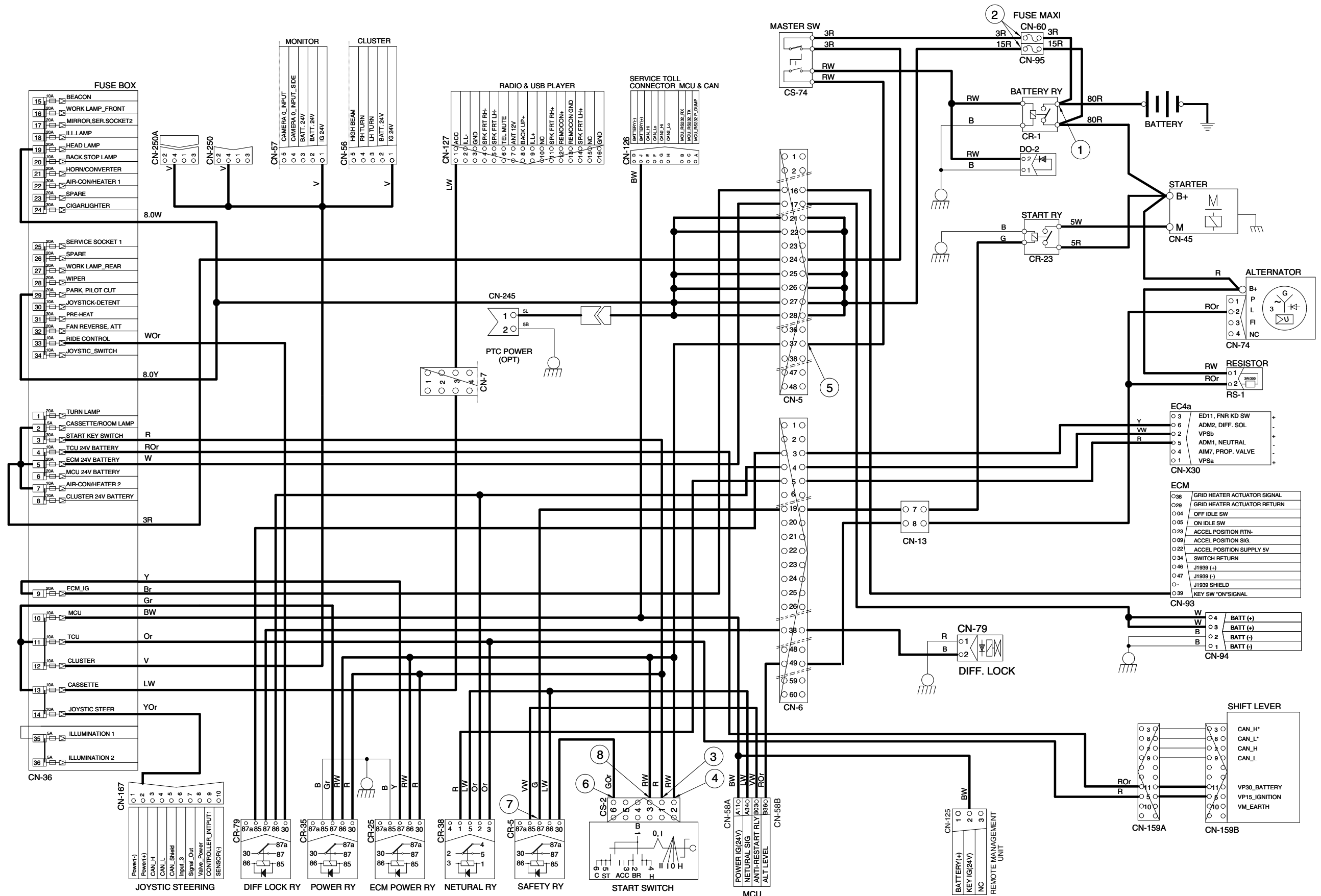
2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	① - GND (battery B ⁺) ② - GND (fusible link) ③ - GND (start key B terminal) ④ - GND (start key BR terminal) ⑤ - GND (i/conn CN-5 (37)) ⑥ - GND (start key C terminal) ⑦ - GND (start safety relay output) ⑧ - GND (start key ACC terminal)	20~25 V

※ GND : Ground

※ MCU : Machine control unit

STARTING CIRCUIT



5. CHARGING CIRCUIT

When the starter is activated and the engine is started, the operator releases the key switch to the ON position.

Charging current generated by operating alternator flows into the battery through the battery relay (CR-1).

The current also flows from alternator to each electrical component and controller through the fuse box.

1) OPERATING FLOW

(1) Warning flow

Alternator [CN-74 (2)] → I/conn [CN-13 (8)] → I/conn [CN-6 (49)] → MCU [CN-58B (B36)]
→ Cluster charge warning lamp ON

(2) Charging flow

Alternator → Starter [CN-45 (B⁺)] → Battery relay [CR-1]
→ Battery(+) terminal → Charging
→ Fusible link [CN-60] → Master switch [CS-74] → I/conn [CN-5 (24)]
→ Fuse box [CN-36]
→ Fusible link [CN-95] → I/conn [CN-5 (21~28)] → Fuse box [CN-36]

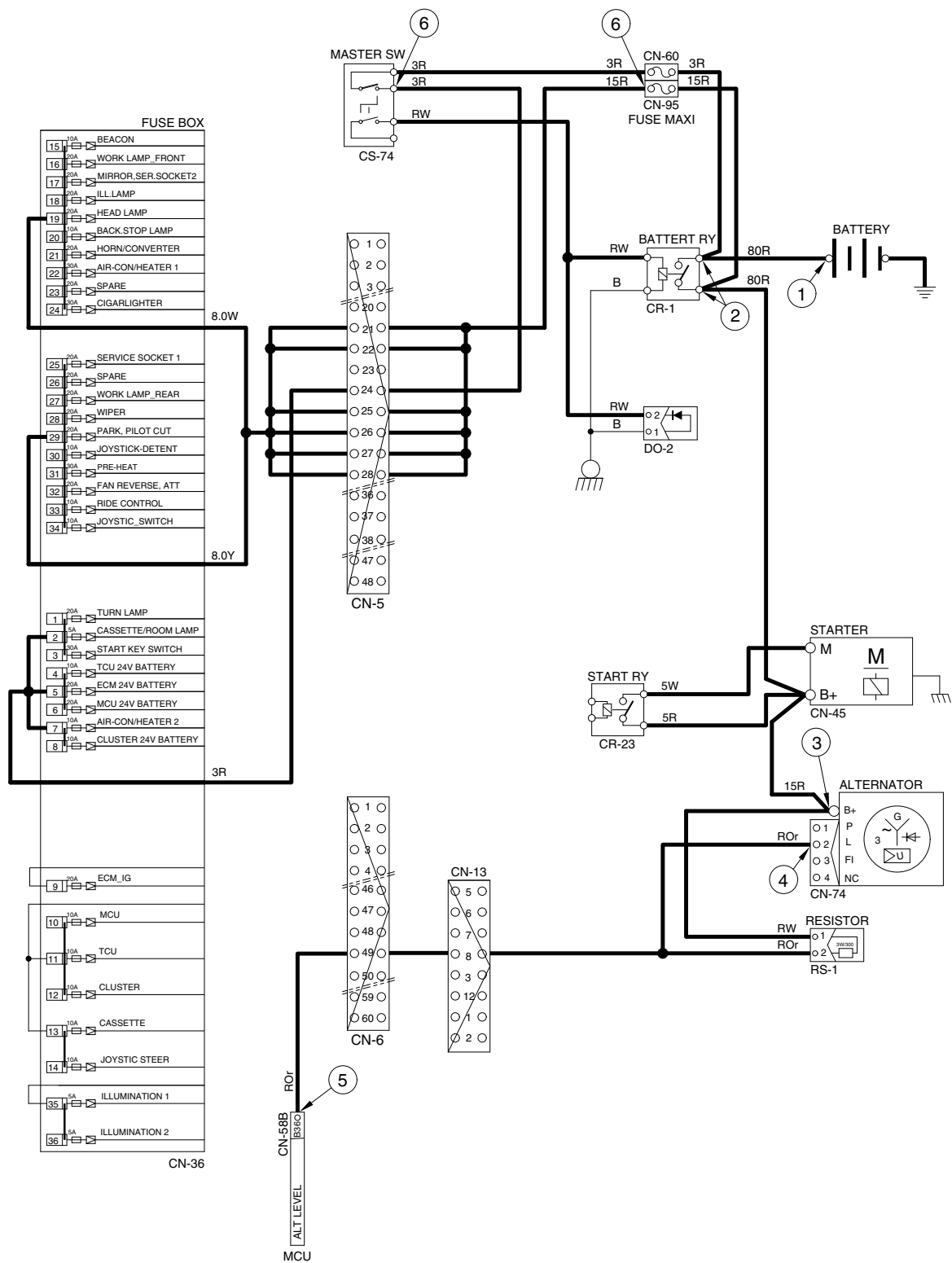
2) CHECK POINT

Engine	Key switch	Check point	Voltage
OFF	ON	① - GND (battery) ② - GND (battery relay) ③ - GND (alternator B ⁺) ④ - GND (alternator 2) ⑤ - GND (MCU) ⑥ - GND (fuse box)	20~28V

※ GND : Ground

※ MCU : Machine control unit

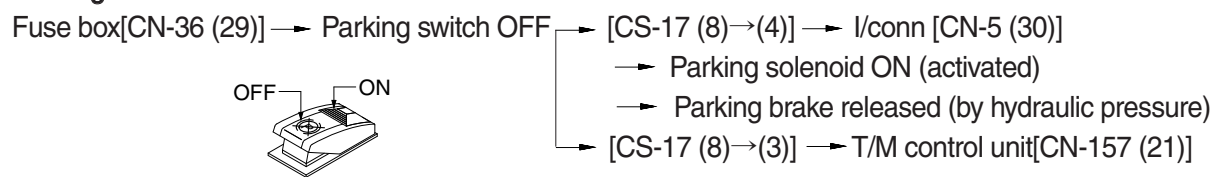
CHARGING CIRCUIT



6. ELECTRIC PARKING CIRCUIT

1) OPERATING FLOW

(1) Parking OFF



(2) Parking ON

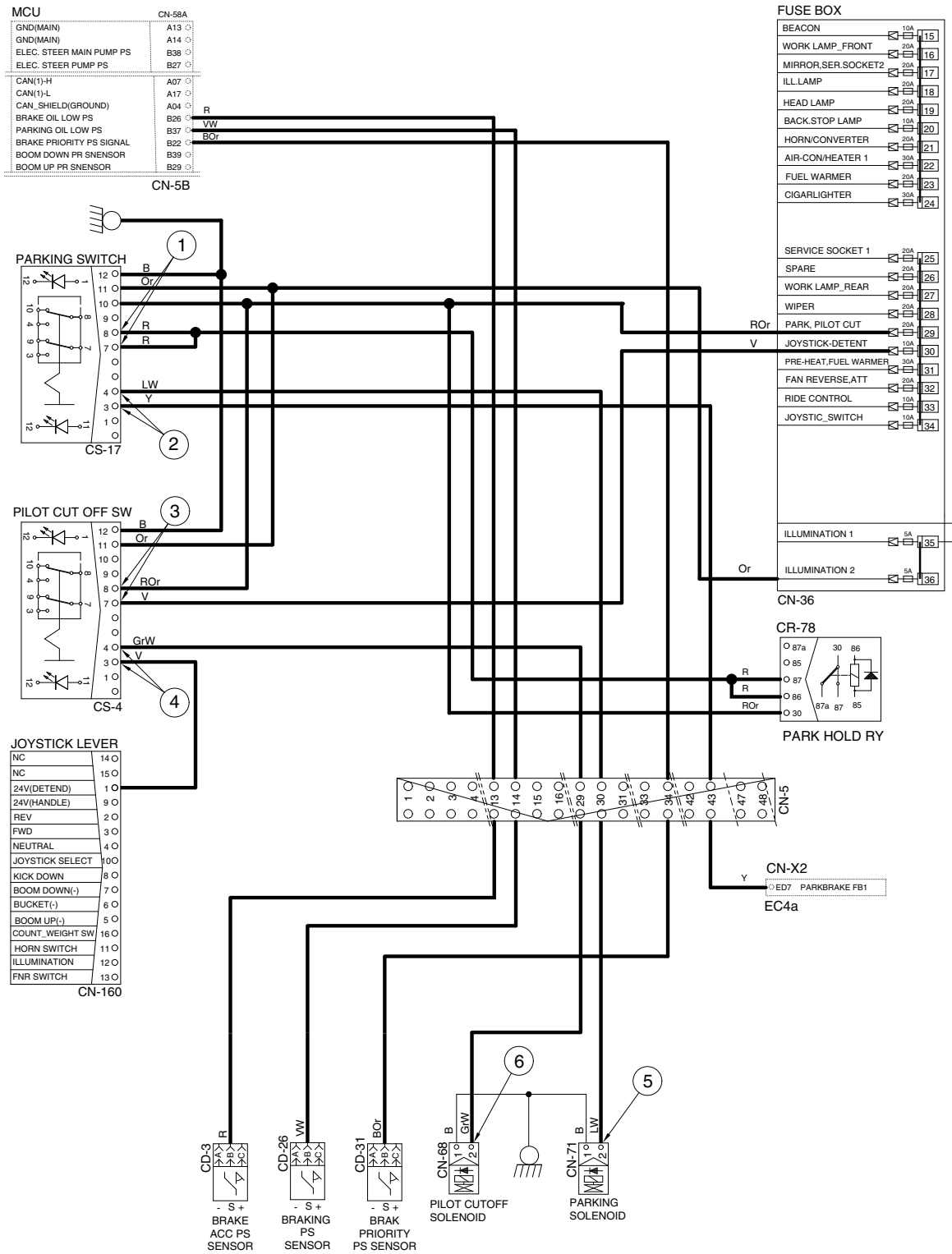
Fuse box [CN-36 (29)] → Parking switch ON → Parking solenoid [CN-71] OFF
 → Parking brake applied [By spring force]

2) CHECK POINT

Engine	Key switch	Check point	Voltage
Running	ON	① - GND (parking switch input) ② - GND (parking switch output) ③ - GND (parking solenoid) ④ - GND (clutch cut off solenoid)	20~25V

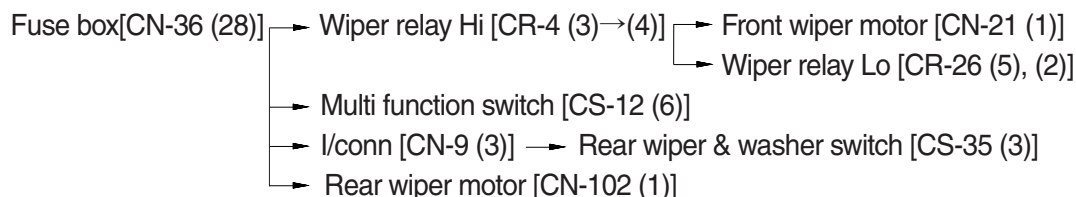
※ GND : Ground

ELECTRIC PARKING CIRCUIT

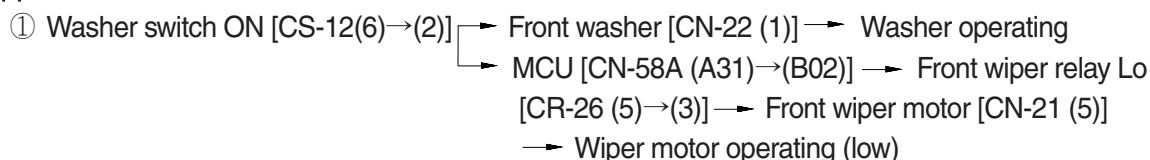


7. WIPER AND WASHER CIRCUIT

1) OPERATING FLOW

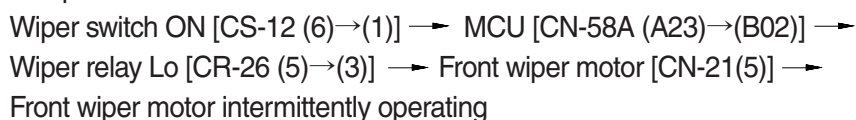


(1) Front washer switch ON

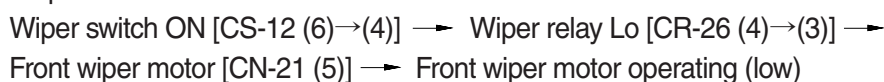


(2) Front wiper switch ON

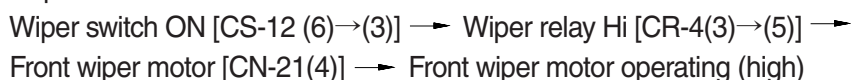
① INT position



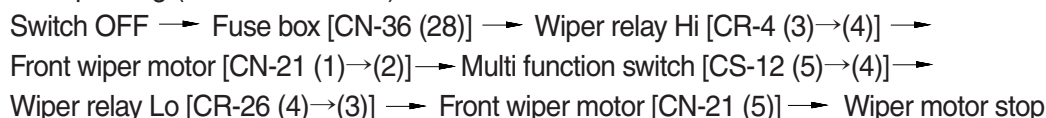
② Lo position



③ Hi position

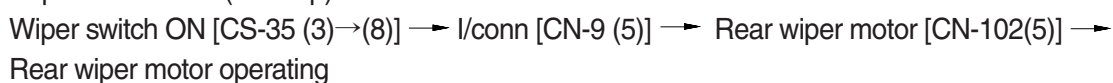


(3) Auto-parking (when switch OFF)

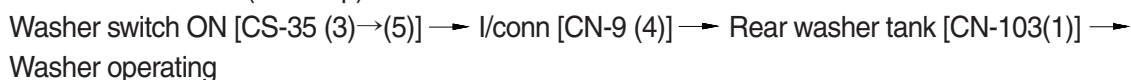


(4) Rear wiper and washer switch

① Wiper switch ON (1st step)



② Washer switch ON (2nd step)

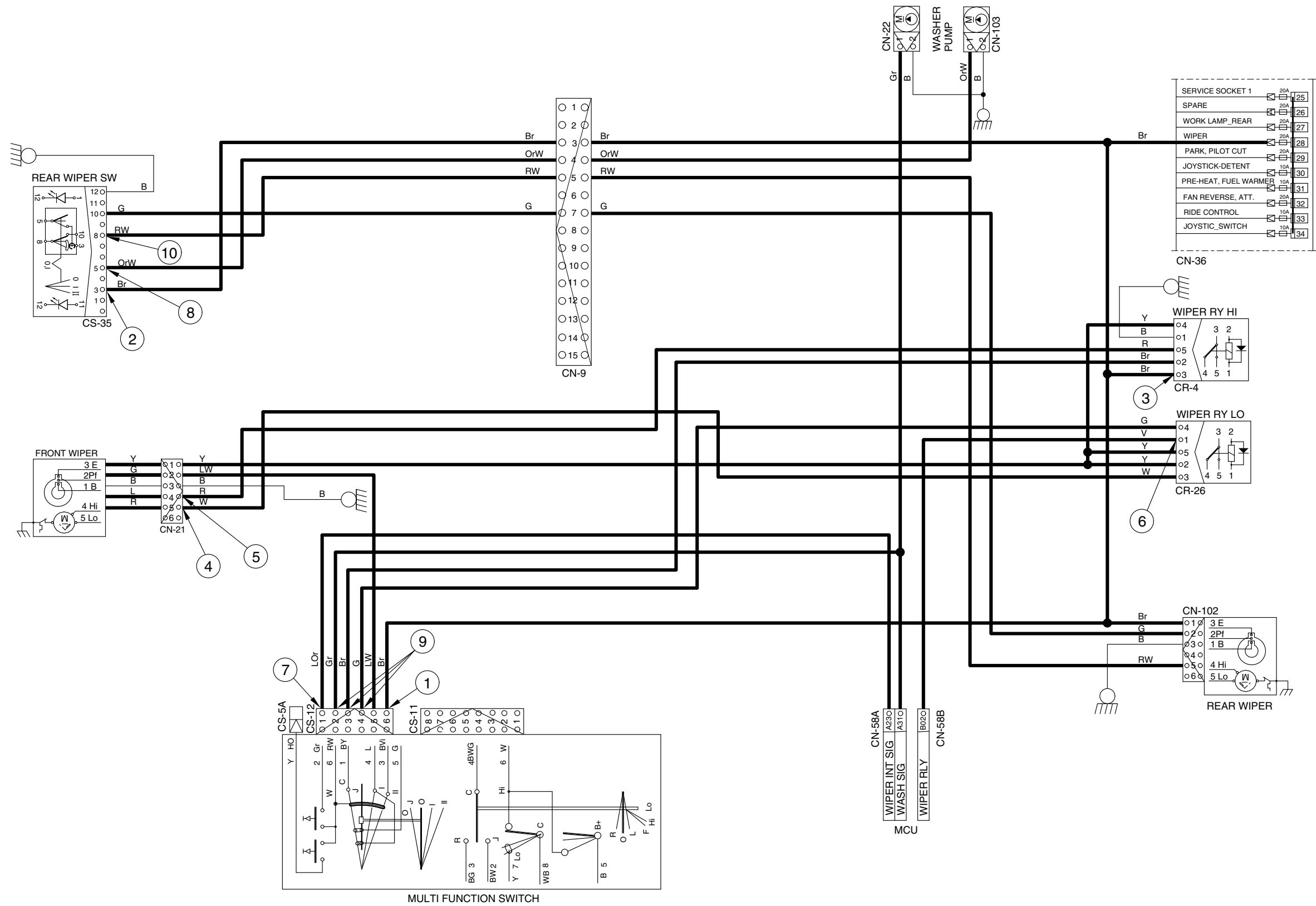


2) CHECK POINT

Condition	Check point	
Engine : Stop Key switch : ON Voltage : 20~25V	① - GND (front wiper switch power input)	⑥ - GND (wiper relay power input)
	② - GND (rear wiper switch power input)	⑦ - GND (front washer power output)
	③ - GND (wiper relay power input)	⑧ - GND (rear washer power output)
	④ - GND (front wiper motor Lo power input)	⑨ - GND (front wiper motor power output)
	⑤ - GND (front wiper motor High power input)	⑩ - GND (rear wiper motor power output)

※ GND : Ground

WIPER AND WASHER CIRCUIT



HAZARD, TURN AND ROTARY CIRCUIT

