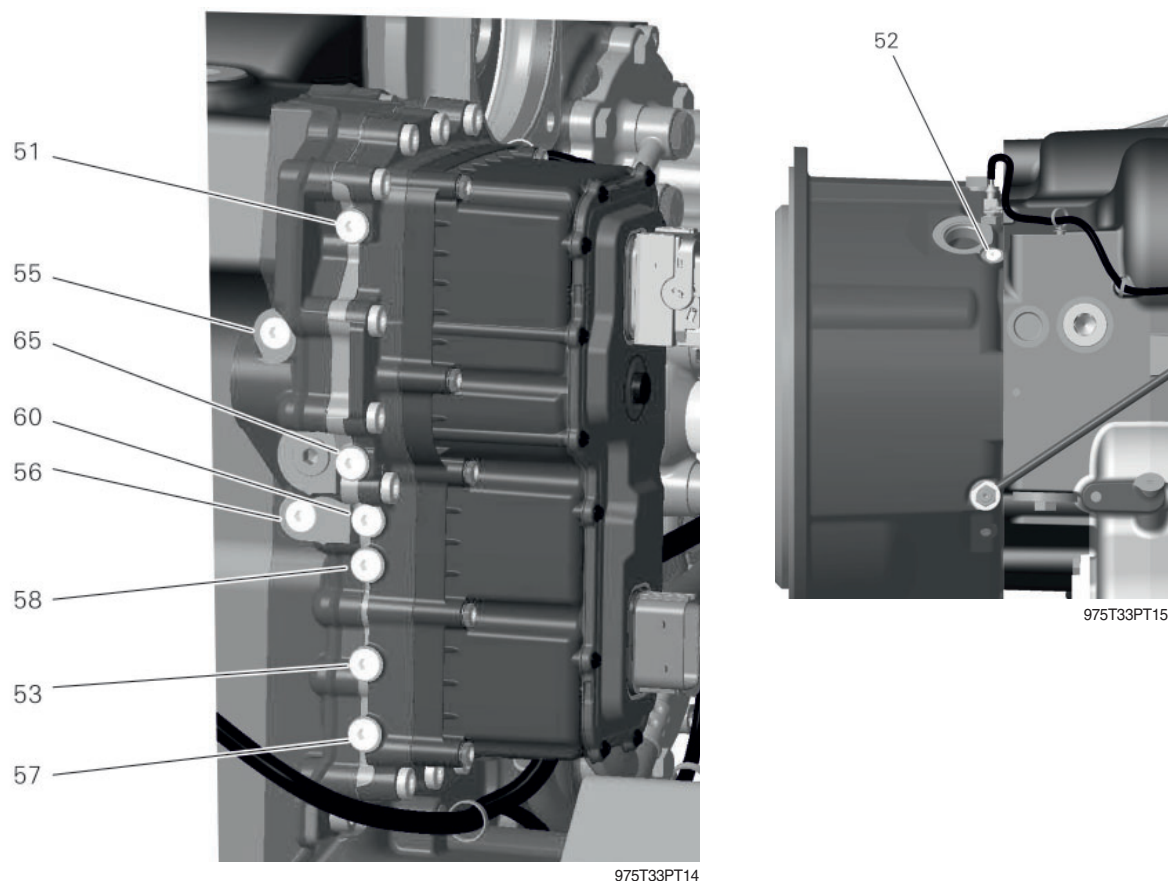


GROUP 3 TESTS AND ADJUSTMENTS

1. TRANSMISSION MEASURING POINTS AND CONNECTIONS

The measurements have to be carried out at hot transmission (about 80-95°C).



Port	Description	Size
51	Pressure before converter (maximum 9+2 bar)	M12×1.5
52	Pressure after converter (5 bar)	M12×1.5
53	Shift pressure clutch K4 (16+2 bar)	M12×1.5
55	Shift pressure clutch K1 (16+2 bar)	M12×1.5
56	Shift pressure clutch K2 (16+2 bar)	M12×1.5
57	Shift pressure clutch KR (16+2 bar)	M12×1.5
58	Shift pressure clutch K3 (16+2 bar)	M12×1.5
60	Shift pressure clutch KV (16+2 bar)	M12×1.5
65	System pressure (16+2.5 bar)	M12×1.5