# **GROUP 2 ENGINE SPEED & STALL RPM**

## 1. TEST CONDITION

1) Normal temperature of the whole system

- Coolant : Approx 80°C (176°F) - Hydraulic oil :  $45 \pm 5$ °C (113  $\pm$  10°F) - Transmission oil :  $75 \pm 5$ °C (167  $\pm$  10°F)

2) Normal operating pressure: See page 6-59.

## 2. SPECIFICATION

Engine speed, rpm (P mode)						Remark
Low idle	High idle	Pump stall	Converter stall	Full stall	Fan motor	hemark
800±25	2130±50	2130±70	2050±100	$2040 \pm 100$	950±50	

#### 3. ENGINE RPM CHECK

Remark: If the checked data is not normal, it indicates that the related system is not working properly. Therefore, it is required to check the related system pressure: See page 6-59.

# 1) Pump stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Press the accelerator pedal fully and operate the bucket control lever to the retract position fully.
- Check the engine rpm at the above condition.

# 2) Convertor stall rpm

- Start the engine and lower the bucket on the ground as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully.
- Shift the transmission lever to the 4th forward position.
- Check the engine rpm at the above condition.

## 3) Full stall rpm

- Start the engine and raise the bucket approx 45 cm (1.5 ft) as the figure.
- Set the clutch cut off mode switch at the OFF position.
- Press the brake pedal and accelerator pedal fully .
- Shift the transmission lever to the 4th forward position and operate the bucket lever to the retract position fully.
- Check the engine rpm at the above condition.





