CONTENT

FOREWORD	1
SECTION 1 GENERAL	3
GROUP 1 SAFETY HINTS	3
GROUP 2 SPECIFICATIONS	6
GROUP 3 PERIODIC REPLACEMENT	19
SECTION 2REMOVAL &INSTALLATION OFUNIT	20
GROUP 1 MAJOR COMPONENTS	20
GROUP 2 REMOVAL AND INSTALLATION OF UNIT	21
GROUP 3 MAINTENANCE FOR HOSE	31
SECTION 3 POWER TRAIN SYSTEM	32
GROUP 1 STRUCTURE AND OPERATION	32
GROUP 2 FAILURE DIAGNOSIS AND CORRECTIVE ACTIONS	35
GROUP 3 DISASSEMBLY AND ASSEMBLY	36
Section 4 Brake System	53
GROUP 1 STRUCTURE AND FUNCTIONS	53
GROUP 2 OPERATIONAL CHECKS AND TROUBLESHOOTING	56
GROUP 3 TESTING AND ADJUSTMENT	57
SECTION 5 STEERING SYSTEM	60
GROUP 1 STRUCTURE AND FUNCTIONS	60
Group 2 Operational Checks and Troubleshooting	67
GROUP 3 DISASSEMBLY AND ASSEMBLY	69
SECTION 6 HYDRAULIC SYSTEM	79
GROUP 1 STRUCTURE AND FUNCTIONS	79
GROUP 2 OPERATIONAL CHECKS AND TROUBLESHOOTING	89
Group 3 disassembly and assembly	93
SECTION 7 ELECTRIC SYSTEM	99
GROUP 1 GENERAL LOCATIONS OF PARTS	99
GROUP 2 FLECTRIC CIRCUIT DIAGRAMS	100

	GROUP 3 ELECTRIC FUNCTIONAL PARTS	.105
SE	CTION 8 MAST	. 192
	GROUP 1 STRUCTURE	. 192
	GROUP 2 OPERATIONAL CHECKS AND TROUBLESHOOTING	. 196
	GROUP 3 ADJUSTMENT	. 199
	GROUP 4 REMOVAL AND INSTALLATION	.202