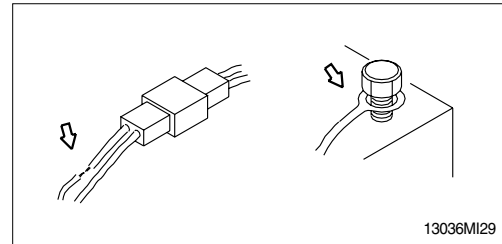


7. ELECTRICAL SYSTEM

1) WIRING, GAUGES

Check regularly and repair loose or malfunctioning gauges when found.



2) BATTERY

(1) Clean

① Wash the terminal with hot water if it is contaminated, and apply grease to the terminals after washing.

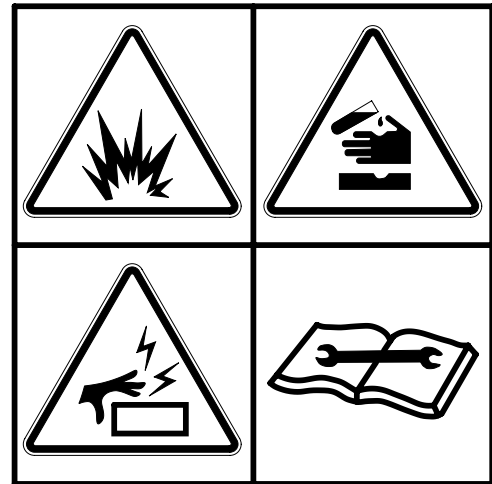
⚠ **Battery gas can explode. Keep sparks and flames away from batteries.**

⚠ **Always wear protective glasses when working with batteries.**

⚠ **Do not stain clothes or skin with electrolyte as it is acid.**

Be careful not to get the electrolyte in eyes.

Wash with clean water and go to the doctor if it enters the eyes.



(2) Recycle

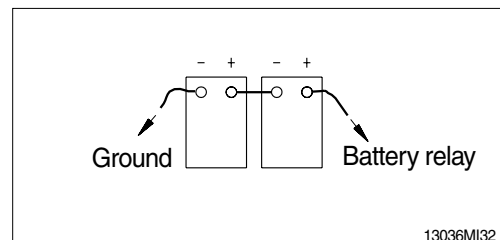
Never discard a battery.

Always return used batteries to one of the following locations.

- A battery supplier
- An authorized battery collection facility
- Recycling facility

(3) Method of removing the battery cable

Remove the cable from the ground connection first(⊖ terminal side) and reconnect it last when reassembling.



3) STARTING THE ENGINE WITH A BOOSTER CABLE

Keep following order when you are going to start engine using booster cable.

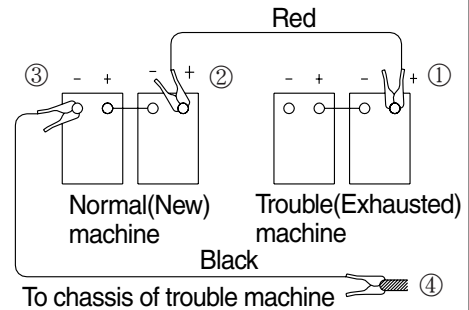
(1) Connection of booster cable

※ Use the same capacity of battery for starting.

- ① Connect the red terminal of booster cable to the battery (+) terminal between exhausted and new battery.
- ② Connect the black terminal of the booster cable to the battery (-) terminal between exhausted and new battery.

※ Keep firmly all connection, the spark will be caused when connecting finally.

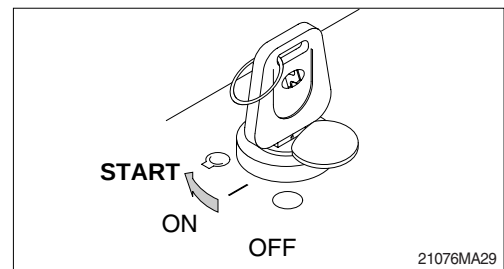
Connection of booster cable



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(2) Starting the engine

- ① Start engine with starting switch.
- ② If you can not start it by one time, restart the engine after 2 minutes.



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(3) Taking off the booster cable

- ① Take off the booster cable(black).
- ② Take off the booster cable(red) connected to the (+) terminal.
- ③ Run engine with high idle until charging the exhausted battery by alternator, fully.

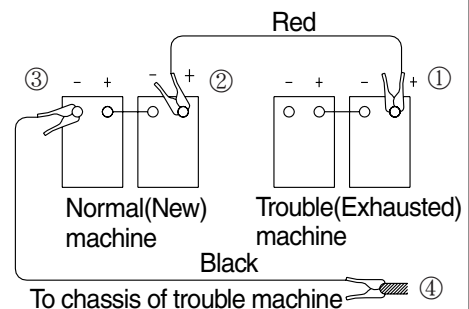
▲ Explosive gas is generated while using the battery or charging it. Keep away flame and be careful not to cause the spark.

※ Charge the battery in the well ventilated place.

※ Place the machine on the earth or concrete. Avoid charging the machine on the steel plate.

※ Do not connect (+) terminal and (-) terminal when connecting booster cable because it will be shorted.

Disconnection of booster cable



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(4) Welding repair

Before start to welding, follow the below procedure.

- ① Shut off the engine and remove the starting switch.
 - ② Disconnect ground cable from battery by master switch.
 - ③ Before carrying out any electric welding on the machine, the battery cables should be disconnected and the connectors pulled out of the electronic control units(ECM, MCU, cluster etc).
 - ④ Connect the earth(ground) lead of the welding equipment as close to the welding point as possible.
- ※ Do not weld or flame cut on pipes or tubes that contain flammable fluids. Clean them thoroughly with nonflammable solvent before welding or flame cutting on them.
- ▲ Do not attempt to welding work before carry out the above.

If not, it will caused serious damage at electric CAPO system.

