

# CONTENTS

|   |      |  |      |     |
|---|------|--|------|-----|
| Foreword .....                              | 0-1  | 6. Traveling of the machine .....                | 4-13 |     |
| Before servicing this machine .....         | 0-2  | 7. Efficient working method .....                | 4-16 |     |
| EC regulation approved .....                | 0-3  | 8. Operation in the special work sites .....     | 4-20 |     |
| Table to enter S/No and distribution .....  | 0-4  | 9. Normal operation of excavator .....           | 4-22 |     |
| Safety labels .....                         | 0-5  | 10. Attachment lowering .....                    | 4-23 |     |
| Guide(Direction, S/No, Symbol) .....        | 0-14 | 11. Storage .....                                | 4-24 |     |
| <b>SAFETY HINTS</b>                         |      | 12. RCV lever operating pattern .....            | 4-26 |     |
| 1. Before operating the machine .....       | 1-1  | 13. Switching hydraulic attachment circuit ..... | 4-27 |     |
| 2. During operating the machine .....       | 1-6  | <b>TRANSPOTATION</b>                             |      |     |
| 3. During maintenance .....                 | 1-13 | 1. Preparation for transportation .....          | 5-1  |     |
| 4. Parking .....                            | 1-16 | 2. Dimension and weight .....                    | 5-2  |     |
| <b>SPECIFICATIONS</b>                       |      | 3. Loading the machine .....                     | 5-4  |     |
| 1. Major components .....                   | 2-1  | 4. Fixing the machine .....                      | 5-6  |     |
| 2. Specifications .....                     | 2-2  | 5. Loading and unloading by crane .....          | 5-7  |     |
| 3. Working range .....                      | 2-3  | <b>MAINTENANCE</b>                               |      |     |
| 4. Weight .....                             | 2-4  | 1. Instruction .....                             | 6-1  |     |
| 5. Lifting capacities .....                 | 2-5  | 2. Tightening torque .....                       | 6-6  |     |
| 6. Bucket selection guide .....             | 2-6  | 3. Fuel, coolant and lubricants .....            | 6-9  |     |
| 7. Undercarriage .....                      | 2-7  | 4. Maintenance check list .....                  | 6-11 |     |
| 8. Specification for major components ..... | 2-8  | 5. Maintenance chart .....                       | 6-16 |     |
| 9. Recommended oils .....                   | 2-11 | 6. Service instruction .....                     | 6-18 |     |
| <b>CONTROL DEVICES</b>                      |      | 7. Electrical system .....                       | 6-38 |     |
| 1. Cab devices .....                        | 3-1  | 8. Air conditioner and heater .....              | 6-41 |     |
| 2. Cluster .....                            | 3-2  | <b>TROUBLESHOOTING GUIDE</b>                     |      |     |
| 3. Switches .....                           | 3-9  | 1. Engine .....                                  | 7-1  |     |
| 4. Levers and pedals .....                  | 3-13 | 2. Electrical system .....                       | 7-2  |     |
| 5. Air conditioner and heater .....         | 3-16 | 3. Others .....                                  | 7-3  |     |
| 6. Others .....                             | 3-19 | <b>HYDRAULIC BREAKER AND QUICK CLAMP</b>         |      |     |
| <b>OPERATION</b>                            |      | 1. Selecting hydraulic breaker .....             | 8-1  |     |
| 1. Suggestion for new machine .....         | 4-1  | 2. Circuit configuration .....                   | 8-2  |     |
| 2. Check before starting the engine .....   | 4-2  | 3. Maintenance .....                             | 8-3  |     |
| 3. Starting and stop the engine .....       | 4-3  | 4. Precaution while operating the breaker .....  | 8-4  |     |
| 4. Mode selection system .....              | 4-7  | 5. Quick clamp .....                             | 8-6  |     |
| 5. Operation of the working device .....    | 4-12 | <b>INDEX</b> .....                               |      | 9-1 |