

## 8. SPECIFICATIONS FOR MAJOR COMPONENTS

### 1) ENGINE

Item	Specification
Model	HYUNDAI D6AC-C
Type	4-cycle turbocharged charger air cooled diesel engine
Cooling method	Water cooling
Number of cylinders and arrangement	6 cylinders, in-line
Firing order	1-5-3-6-2-4
Combustion chamber type	Direct injection type
Cylinder bore × stroke	130 × 140mm(5.12" × 5.51")
Piston displacement	11149cc(680cu in)
Compression ratio	17 : 1
Rated gross horse power(SAE J1995)	276Hp at 1900rpm(206kW at 1900rpm)
Maximum torque	120kgf · m(868lbf · ft) at 1400rpm
Engine oil quantity	27.3 l (7.2U.S. gal)
Dry weight	920kg(2028lb)
Low idling speed	800 ± 50rpm
High idling speed	2050 + 50rpm
Rated fuel consumption	157g/Hp · hr at 1900rpm
Starting motor	MANDO VALEO 24V-5.5kW
Alternator	MANDO VALEO 24V-70A
Battery	2 × 12V × 160Ah

### 2) MAIN PUMP

Item	Specification
Type	Variable displacement tandem axis piston pumps
Capacity	2 × 168.5cc/rev
Maximum pressure	330kgf/cm <sup>2</sup> (4690psi)[360kgf/cm <sup>2</sup> (5120psi)]
Rated oil flow	2 × 286 l /min (75.5U.S. gpm/ 62.9U.K. gpm)
Rated speed	1700rpm

[ ]: Power boost

### 3) GEAR PUMP

Item	Specification
Type	Fixed displacement gear pump single stage
Capacity	15cc/rev
Maximum pressure	35kgf/cm <sup>2</sup> (500psi)
Rated oil flow	25.5 l/min(6.7U.S. gpm/5.6U.K. gpm)

### 4) MAIN CONTROL VALVE

Item	Specification
Type	7 spools
Operating method	Hydraulic pilot system
Main relief valve pressure	330kgf/cm <sup>2</sup> (4690psi) [360kgf/cm <sup>2</sup> (5120psi)]
Overload relief valve pressure	390kgf/cm <sup>2</sup> (5550psi)

[ ]: Power boost

### 5) SWING MOTOR

Item	Specification
Type	Axial piston motor
Capacity	250cc/rev
Relief pressure	260kgf/cm <sup>2</sup> (3700psi)
Braking system	Automatic, spring applied hydraulic released
Braking torque	107kgf · m(773lbf · ft)
Brake release pressure	30~50kgf/cm <sup>2</sup> (427~711psi)
Reduction gear type	2 - stage planetary

### 6) TRAVEL MOTOR

Item	Specification
Type	Variable displacement axial piston motor
Relief pressure	360kgf/cm <sup>2</sup> (5120psi)
Capacity(max / min)	185.2/114.2cc/rev
Reduction gear type	3-stage planetary
Braking system	Automatic, spring applied hydraulic released
Brake release pressure	8.5kgf/cm <sup>2</sup> (121psi)
Braking torque	44.4kgf · m(321lbf · ft)

## 7) REMOTE CONTROL VALVE

Item		Specification
Type		Pressure reducing type
Operating pressure	Minimum	6.5kgf/cm <sup>2</sup> (92psi)
	Maximum	26kgf/cm <sup>2</sup> (370psi)
Single operation stroke	Lever	61mm(2.4in)
	Pedal	123mm(4.84in)

## 8) CYLINDER

Item		Specification
Boom cylinder	Bore dia × Rod dia × Stroke	ø 160 × ø 110 × 1500mm
	Cushion	Extend only
Arm cylinder	Bore dia × Rod dia × Stroke	ø 170 × ø 120 × 1760mm
	Cushion	Extend and retract
Bucket cylinder	Bore dia × Rod dia × Stroke	ø 150 × ø 105 × 1295mm
	Cushion	Extend only

※ Discoloration of cylinder rod can occur when the friction reduction additive of lubrication oil spreads on the rod surface.

※ Discoloration does not cause any harmful effect on the cylinder performance.

## 9) SHOE

Item		Width	Ground pressure	Link quantity	Overall width
R370LC-7	Standard	600mm(24")	0.66kgf/cm <sup>2</sup> (9.39psi)	51	3340mm(10' 11")
	Option	700mm(28")	0.57kgf/cm <sup>2</sup> (8.11psi)	51	3440mm(11' 3")
		750mm(30")	0.54kgf/cm <sup>2</sup> (7.68psi)	51	3490mm(11' 5")
		800mm(32")	0.50kgf/cm <sup>2</sup> (7.11psi)	51	3540mm(11' 7")
		900mm(36")	0.45kgf/cm <sup>2</sup> (6.40psi)	51	3640mm(11' 11")

## 10) BUCKET

Item	Capacity		Tooth quantity	Width	
	SAE heaped	CECE heaped		Without side cutter	With side cutter
R370LC-7	Standard	◎1.62m <sup>3</sup> (2.12yd <sup>3</sup> )	1.40m <sup>3</sup> (1.8yd <sup>3</sup> )	5	1545mm(60.8")
	Option	1.15m <sup>3</sup> (1.50yd <sup>3</sup> )	1.0m <sup>3</sup> (1.3yd <sup>3</sup> )	4	1090mm(42.9")
		1.46m <sup>3</sup> (1.91yd <sup>3</sup> )	1.27m <sup>3</sup> (1.66yd <sup>3</sup> )	4	1380mm(54.3")
		1.62m <sup>3</sup> (2.12yd <sup>3</sup> )	1.40m <sup>3</sup> (1.8yd <sup>3</sup> )	5	1440mm(56.7")
		◆1.62m <sup>3</sup> (2.12yd <sup>3</sup> )	1.40m <sup>3</sup> (1.8yd <sup>3</sup> )	5	1540mm(60.6")
		◎1.44m <sup>3</sup> (1.88yd <sup>3</sup> )	1.27m <sup>3</sup> (1.66yd <sup>3</sup> )	5	1280mm(50.4")
		◎1.86m <sup>3</sup> (2.43yd <sup>3</sup> )	1.60m <sup>3</sup> (2.1yd <sup>3</sup> )	5	1725mm(67.9")
		1.86m <sup>3</sup> (2.43yd <sup>3</sup> )	1.60m <sup>3</sup> (2.1yd <sup>3</sup> )	5	1620mm(63.8")
		2.10m <sup>3</sup> (2.75yd <sup>3</sup> )	1.80m <sup>3</sup> (2.4yd <sup>3</sup> )	6	1810mm(71.3")
		2.32m <sup>3</sup> (3.03yd <sup>3</sup> )	2.0m <sup>3</sup> (2.6yd <sup>3</sup> )	6	1990mm(78.3")
		2120mm(83.5")			

◆ : Heavy duty bucket

◎ : Rock bucket