3. STARTING AND STOP THE ENGINE

1) CHECK INDICATOR LIGHTS

- (1) Check if all the operating lever is on the neutral position.
- (2) Turn the starting switch to the ON position, and check following.
- ① If all the lamps light ON and buzzer sounding for 6 seconds.
- ② Only below lamps will light ON and all the other lights will turn OFF after 2 seconds.
 - · Engine oil pressure warning lamp(1)
 - · Battery charging warning lamp(2)



2) STARTING ENGINE

- * Sound horn to warn surroundings after checking if there are abstacles in the area.
- * Replace the engine oil and fuel referring to recommended oils at page 2-12.
- * Fill anti-freeze solution to the coolant as required.
- (1) Check if all levers are on the neutral position.
- (2) If the weather temperature is below 10°C, the start switch turn HEAT position and hold it 15 seconds for preheating.
- (3) Turn the starting switch to ON position.
- (4) Start engine by turning the starting switch to the START position.
- (5) Release the starting switch immediately after starting engine to avoid possible damage to the starting motor.
- If the engine does not start, the start switch turn HEAT position for preheating.
 After the preheating, start the engine again.

* If the engine does not start, allow the starter

to cool for 10~20 seconds before attempting to start the engine again.

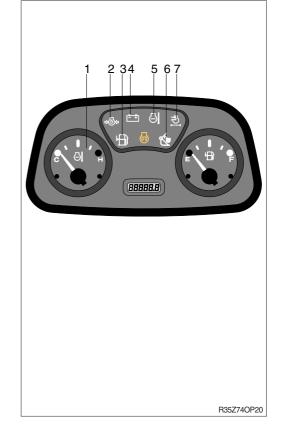
At the cold, allow 2 minute before attempting to start the engine again.



3) INSPECTION AFTER ENGINE START

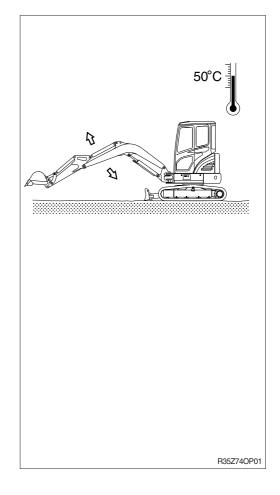
Inspect and confirm the following after engine starts.

- (1) Is the level gauge of hydraulic oil tank in the normal level?
- (2) Are there leakages of oil or water?
- (3) Are all the warning lamps OFF(2~7)?
- (4) Is the indicator of engine coolant temperature gauge(1) in the normal zone?
- (5) Is the engine sound and the color of exhaust gas normal?
- (6) Are the sound and vibration normal?
- » Do not increase engine speed quickly after starting, it can damage engine or turbocharger.
- * If there are problems in the control panel, stop the engine immediately and correct problem as required.



4) WARMING-UP OPERATION

- ** The most suitable temperature for the hydraulic oil is about 50°C (122°F).
 It can cause serious trouble in the hydraulic system by sudden operation when the hydraulic oil temperature is below 25°C (77°F).
 Then temperature must be raised to at least 25°C (77°F) before starting work.
- (1) Run the engine at low idling for 5 minutes.
- (2) Speed up the idling and run the engine at midrange speed.
- (3) Operate bucket lever for 5 minutes.
- * Do not operate anything except bucket lever.
- (4) Run the engine at the high speed and operate the bucket lever and arm lever for 5-10 minutes.
- * Operate only the bucket lever and arm lever.
- (5) This warming-up operation will be completed by operation of all cylinders several times, and operation of swing and traveling.
- * Increase the warming-up operation during winter.



5) TO STOP THE ENGINE

- If the engine is abruptly stopped before it has cooled down, engine life may be greatly shortened. Consequently, do not abruptly stop the engine apart from an emergency.
- In particular if the engine has overheated, do not abruptly stop it but run it at medium speed to allow it to cool gradually, then stop it.
- (1) Down the bucket on the ground then put all the levers in the neutral position.
- (2) Run the engine at low idling speed for about 5 minutes.
- (3) Return the key of starting switch to the OFF position.
- (4) Remove the key to prevent other people using the machine and LOCK safety lever.
- (5) Lock the cab door.

