4. MODE SELECTION SYSTEM

1) STRUCTURE OF CAPO SYSTEM

CAPO, Computer Aided Power Optimization system, is the name of mode selection system developed by Hyundai.

(1) Work mode

3 work modes can be selected for the optimal work speed of the machine operation.

① Heavy duty work mode

The boom priority solenoid is activated to make the boom operation speed faster.

② General work mode

When key switch is turned ON, this mode is selected automatically and swing operation speed is faster than heavy duty work mode.

③ Breaker operation mode

It sets the pump flow to the optimal operation of breaker by activating the max flow cut-off solenoid.

(2) Power mode

Power mode designed for various work loads maintains high performance and reduces fuel consumption.

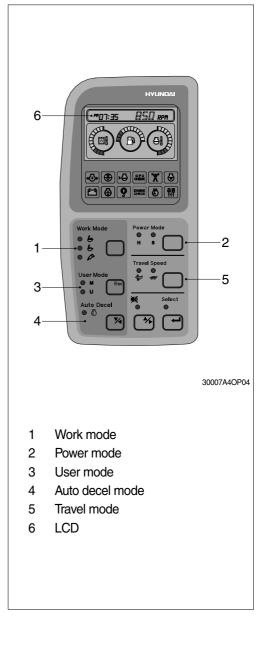
- · H mode : High power
- · S mode : Standard power

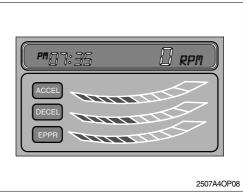
(3) User mode

- · M : Maximum power
- · U : You can change the engine and pump power and memorize it for your preference

How to modulate the memory set

 Each memory mode has a initial set which are mid-range of max engine speed, auto decel rpm, and EPPR valve input current.





- ② High idle rpm, auto decel rpm, EPPR pressure can be modulated and memorized separately in the U-mode.
- * Refer to the page 3-8 for set of user mode.

Segment	ACCEL (rpm)	DECEL (rpm)	EPPR (mA)	
	()	\ F 7	()	
1	1200	Low idle(700)	150	
2	1300	750	200	
3	1400	800	250	
4	1500	850	300	
5	1600	900	350	
6	1700	950	400	
7	1800	1000	450	
8	1900	Decel rpm(1050)	500	
9	2000	1100	550	
10	2050	1150	600	

\cdot LCD segment vs parameter setting

(4) Auto decel mode

Engine quick deceleration.

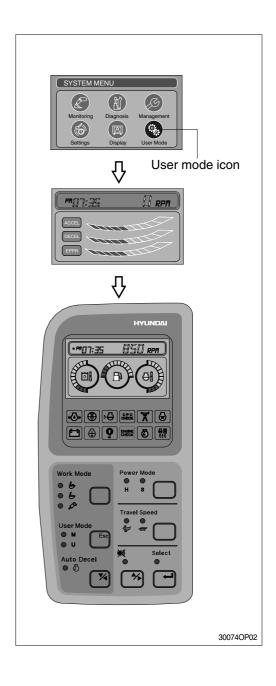
(5) Travel mode

← : Low speed traveling.

: High speed traveling.

(6) Monitoring system

Information of machine performance as monitored by the MCU controller can be displayed on the **LCD**. Refer to the page 3-5.



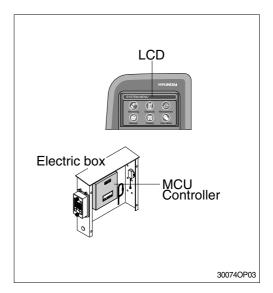
(7) Self diagnostic system

① MCU controller

The MCU controller diagnoses problems in the CAPO system caused by electric parts' malfunction and by open or short circuit, which are displayed on the **LCD** as error codes.

(8) Anti-restart system

The system protects the starter from inadvertent restarting after the engine is already operational.



2) HOW TO OPERATE MODE SELECTION SYSTEM

(1) When start key is turned ON

- When start key is turned ON, all illumination lamps are ON and all lamps are OFF automatically after 5 seconds. But a battery charging warning lamp and an engine oil pressure warning lamp keep turned ON until engine starting.
- ② After lamp check^Γ1.00_⊥, the version of cluster program, is displayed on LCD for 2 seconds.
- ③ After the version of program is displayed, the cluster returns to default. Exactly engine rpm, battery charging warning lamp and engine oil pressure warning lamp are turned ON and S mode, auto decel, low travel speed(Turtle mark) are displayed.
- ④ In default condition self-diagnostic function including trouble detecting of electric system can be carried out.



(2) After engine start

 When the engine is started, three lamps are ON as below.

Mode		Status
Work mode	6	ON
Power mode	S	ON
Travel mode	Low(🚓)	ON
Auto decel mode		ON

- In this condition, tachometer indicates low idle, 750±100rpm.
- \cdot If coolant temperature is below 30°C, after 10 seconds the engine speed increases to 1000 \pm 100rpm automatically to warm up the machine.
- After 2-3 minutes, you can select any mode depending on job requirement.
- ② Self-diagnostic function can be carried out the same as start key is ON.
- * Refer to the page 3-6 for details.



3) SELECTION OF POWER MODE

(1) S mode

When the accel dial is at setting 10 and auto decel mode is cancelled and S mode is selected.

Engine rpm	Effect
1750 ± 50	Same power as non mode type machine.

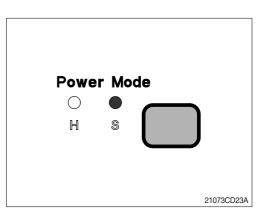
When the accel dial is located below 9 the engine speed decreases about 50rpm per dial set.

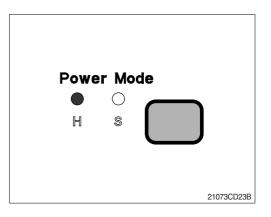
(2) H mode

When the accel dial is at setting 10 and auto decel mode is cancelled and H mode is selected.

Engine rpm	Effect
1850 ± 50	Approximately 110% of power and speed available than non mode type machine or S mode.

When the accel dial is located below 9 the engine speed decreases about 50pm per dial set.





(3) M mode

When the accel dial is at setting 10 and auto decel mode is cancelled and H mode is selected.

Engine rpm	Effect
2050 ± 50	Approximately 130% of power and speed available than non mode type machine or S mode.

When the accel dial is located below 9 the engine speed decreases about 50pm per dial set.

