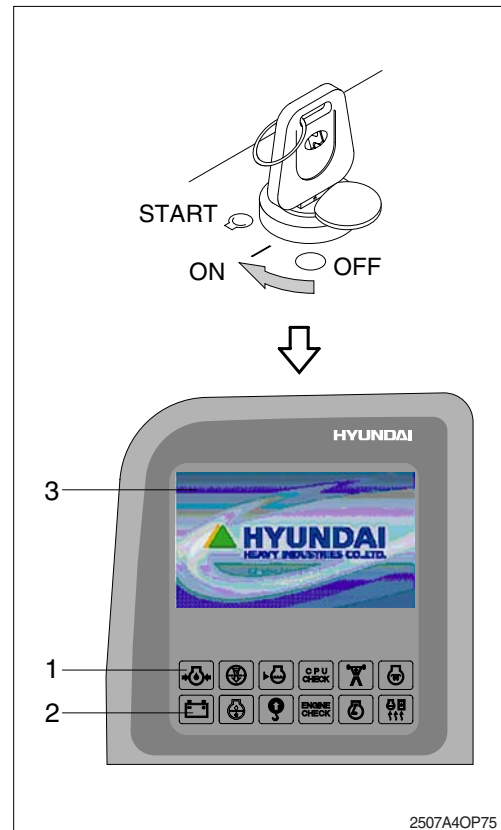


3. STARTING AND STOP THE ENGINE

1) CHECK INDICATOR LIGHTS

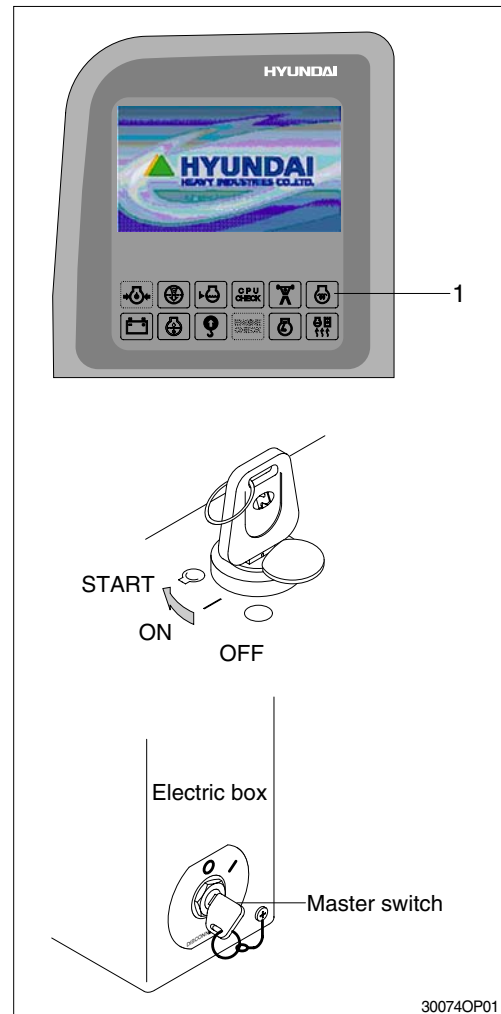
- (1) Check if all the operating lever is on the neutral position.
- (2) Turn the starting switch to the ON position, and check following.
 - ① If all the lamps light ON and buzzer sounding for 2 seconds.
 - ② After lamp check 「1.00」, the version of cluster program, is displayed on 「LCD(3)」 for 5 seconds and the cluster returns to default.
 - ③ Only below lamps will light ON and all the other lights will turn OFF after 2 seconds.
 - Engine oil pressure warning lamp(1)
 - Battery charging warning lamp(2)



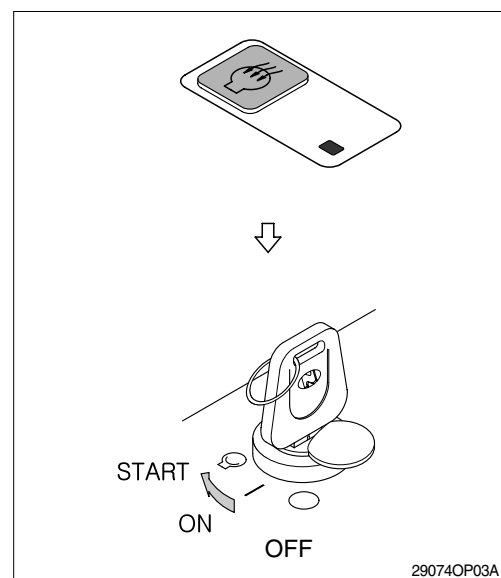
2) STARTING ENGINE

- ※ Sound horn to warn surroundings after checking if there are obstacles in the area.
- ※ Replace the engine oil and fuel referring to recommended oils at page 2-19.
- ※ Fill anti-freeze solution to the coolant as required.

- (1) Check if all the levers are in the neutral position.
 - (2) Turn the starting switch to ON position.
 - (3) Check if the preheat pilot lamp(1) is turned ON.
- ※ **When the preheat pilot lamp is turned ON, the preheating function is actuated within 20 seconds.**
 - ※ **After the preheat pilot lamp is turned OFF, engine start within 10 seconds.**
- (4) Start engine by turning the starting switch to the START position.
 - (5) Release the starting switch immediately after starting engine to avoid possible damage to the starting motor.
- ※ **After engine started, the preheating function is actuated to reduce the white smoke.**
 - ※ **If the engine does not start, the start switch turn ON position and press the preheat switch (1) for preheating.**



- ※ **After the preheating , start the engine again.**
If the engine does not start, allow the starter to col for 10~20 seconds before attempting to start the engine again.
At the cold, allow 2 minute before attempting to start the engine again.

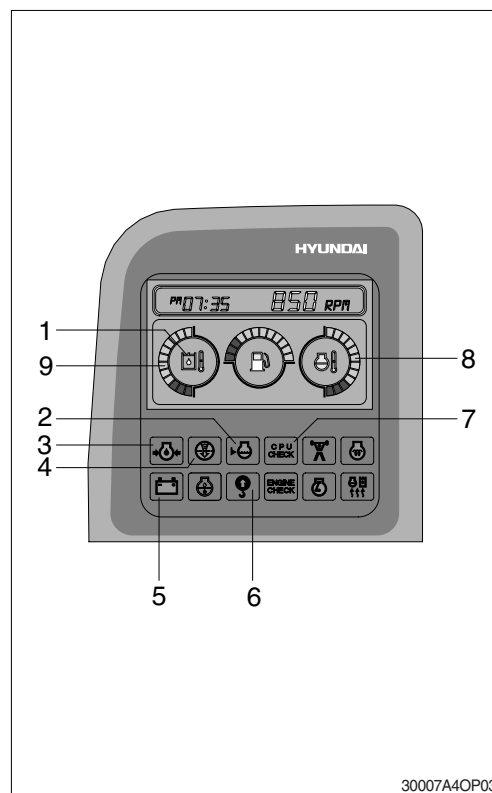


3) INSPECTION AFTER ENGINE START

Inspect and confirm the following after engine starts.

- (1) Is the level gauge of hydraulic oil tank in the normal level?
- (2) Are there leakages of oil or water?
- (3) Are all the warning lamps OFF(1~7)?
- (4) Is the indicator of water temperature gauge(8) and hydraulic temperature gauge(9) in the green zone?
- (5) Is the engine sound and the color of exhaust gas normal?
- (6) Are the sound and vibration normal?

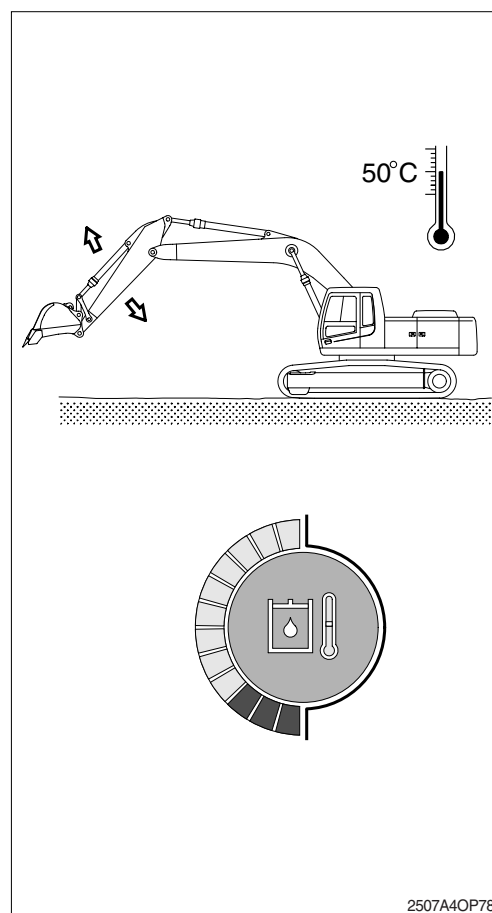
- ※ **Do not increase engine speed quickly after starting, it can damage engine or turbocharger.**
- ※ **If there are problems in the control panel, stop the engine immediately and correct problem as required.**



4) WARMING-UP OPERATION

- ※ **The most suitable temperature for the hydraulic oil is about 50°C (122°F).**
It can cause serious trouble in the hydraulic system by sudden operation when the hydraulic oil temperature is below 25°C (77°F).
Then temperature must be raised to at least 25°C (77°F) before starting work.

- (1) Run the engine at low idling for 5 minutes.
- (2) Speed up the idling and run the engine at mid-range speed.
- (3) Operate bucket lever for 5 minutes.
- ※ **Do not operate anything except bucket lever.**
- (4) Run the engine at the high speed and operate the bucket lever and arm lever for 5-10 minutes.
- ※ **Operate only the bucket lever and arm lever.**
- (5) This warming-up operation will be completed by operation of all cylinders several times, and operation of swing and traveling.
- ※ **Increase the warming-up operation during winter.**



5) TO STOP THE ENGINE

- ※ If the engine is abruptly stopped before it has cooled down, engine life may be greatly shortened. Consequently, do not abruptly stop the engine apart from an emergency.
 - ※ In particular if the engine has overheated, do not abruptly stop it but run it at medium speed to allow it to cool gradually, then stop it.
- (1) Down the bucket on the ground then put all the levers in the neutral position.
 - (2) Run the engine at low idling speed for about 5 minutes.
 - (3) Return the key of starting switch to the OFF position.
 - (4) Remove the key to prevent other people using the machine and LOCK safety lever.
 - (5) Lock the cab door.

