## 3. MAINTENANCE

# 1) MAINTENANCE OF HYDRAULIC OIL AND FILTER

- (1) As machine with an hydraulic breaker provides the hydraulic oil becomes severely contaminated.
- (2) So, unless frequently maintained, the machine may easily go out of order.
- (3) Inspect and maintain hydraulic oil and 4 kinds of filter elements in particular, in order to prolong machine life.
- (4) Replace when the breaker work is used for short time according to the standard of right graph.

# 2) RELEASE THE PRESSURE IN BREAKER CIRCUIT

When breaker operating is finished, stop engine and push pedal or switch for breaker to release pressure in breaker circuit.

If pressure still remains, the lifetime of the diaphragm in the accumulator will be shortened.

- Be careful to prevent contamination by dust, sand and etc.
  - If such pollution become mixed into the oil, the pump moving parts will wear abnormally, shorten lifetime and become damaged.
- 4) When operating breaker, bolts and nuts of main equipment may be loosened by vibration. So, it must be inspected periodically.

#### Service interval

unit : hours

| Attachment | Operating rate | Hydraulic<br>oil | Filter<br>element |
|------------|----------------|------------------|-------------------|
| Bucket     | 100%           | 2,000            | 250               |
| Breaker    | 100%           | 600              | 100               |

### Replace following filter same time

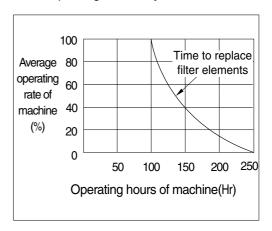
Hydraulic return filter: 1EA

· Pilot line filter: 1EA

Element in hydraulic tank breather: 1EA

· Drain filter cartridge: 1EA

### Filter replace guide for hydraulic breaker



#### Oil change guide for hydraulic breaker

