

4. WEIGHT

1) R180LC-7A

Item	kg	lb
Upper structure assembly	7480	16490
Main frame weld assembly	1400	3090
Engine assembly	420	930
Main pump assembly	90	200
Main control valve assembly	80	180
Swing motor assembly	250	550
Hydraulic oil tank assembly	180	400
Fuel tank assembly	140	310
Counterweight	2950	6500
Cab assembly	310	680
Lower chassis assembly	7670	16910
Track frame weld assembly	2130	4700
Swing bearing	260	570
Travel motor assembly	240	530
Turning joint	50	120
Track recoil spring	140	310
Idler	160	350
Carrier roller	20	45
Track roller	50	120
Track-chain assembly(600mm standard triple grouser shoe)	1180	2600
Front attachment assembly(5.1m boom, 2.6m arm, 0.76m ³ SAE heaped bucket)	3050	6720
5.1m boom assembly	1050	2315
2.6m arm assembly	540	1190
0.76m ³ SAE heaped bucket	570	1260
Boom cylinder assembly	160	350
Arm cylinder assembly	180	400
Bucket cylinder assembly	140	310
Bucket control link assembly	120	265